

SECTION 5B2

**TRANSMISSION / TRANSAXLE
(FIVE-SPEED MANUAL TRANSAXLE: Y4M)**

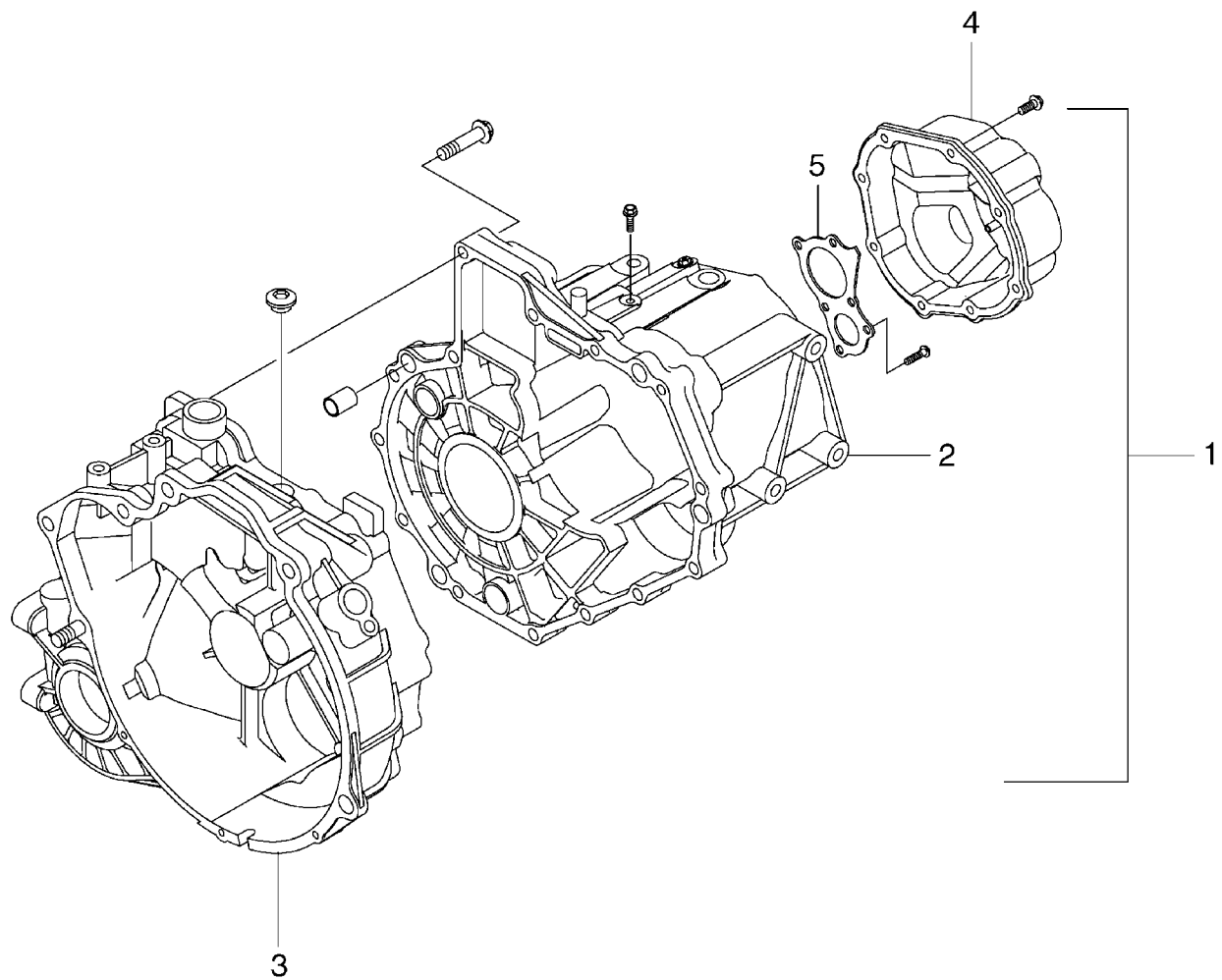
571. MANUAL TRANSAXLE 5B2 – 3

572. TRANSAXLE GEAR 5B2 – 5

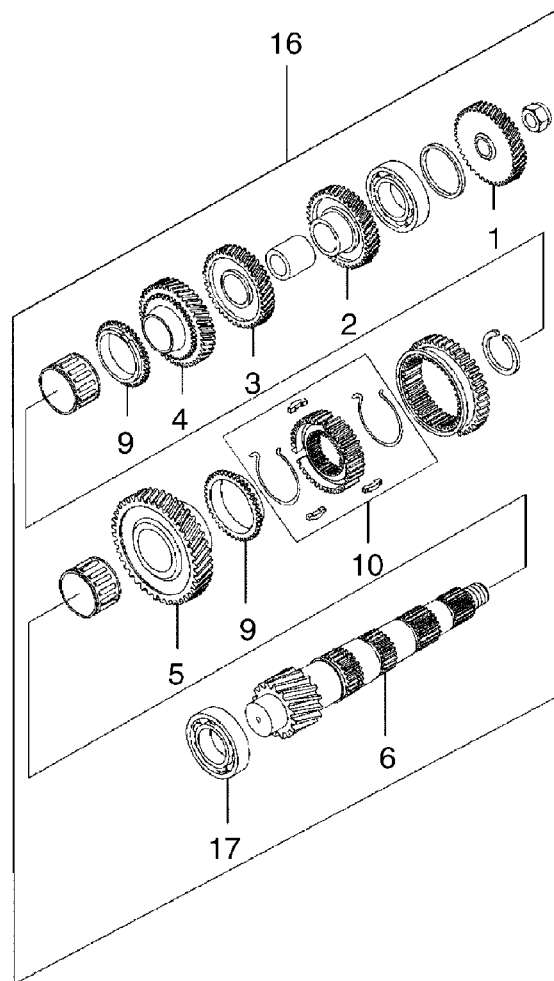
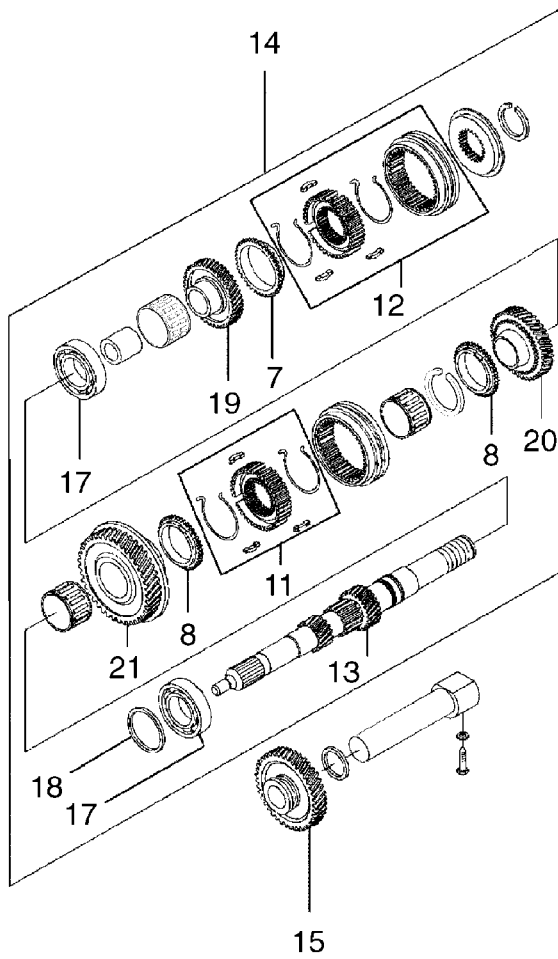
573. GEAR SHIFT COVER & FORK 5B2 –11

574. DIFFERENTIAL GEAR 5B2 –13

575. SHIFT CONTROL 5B2 –15

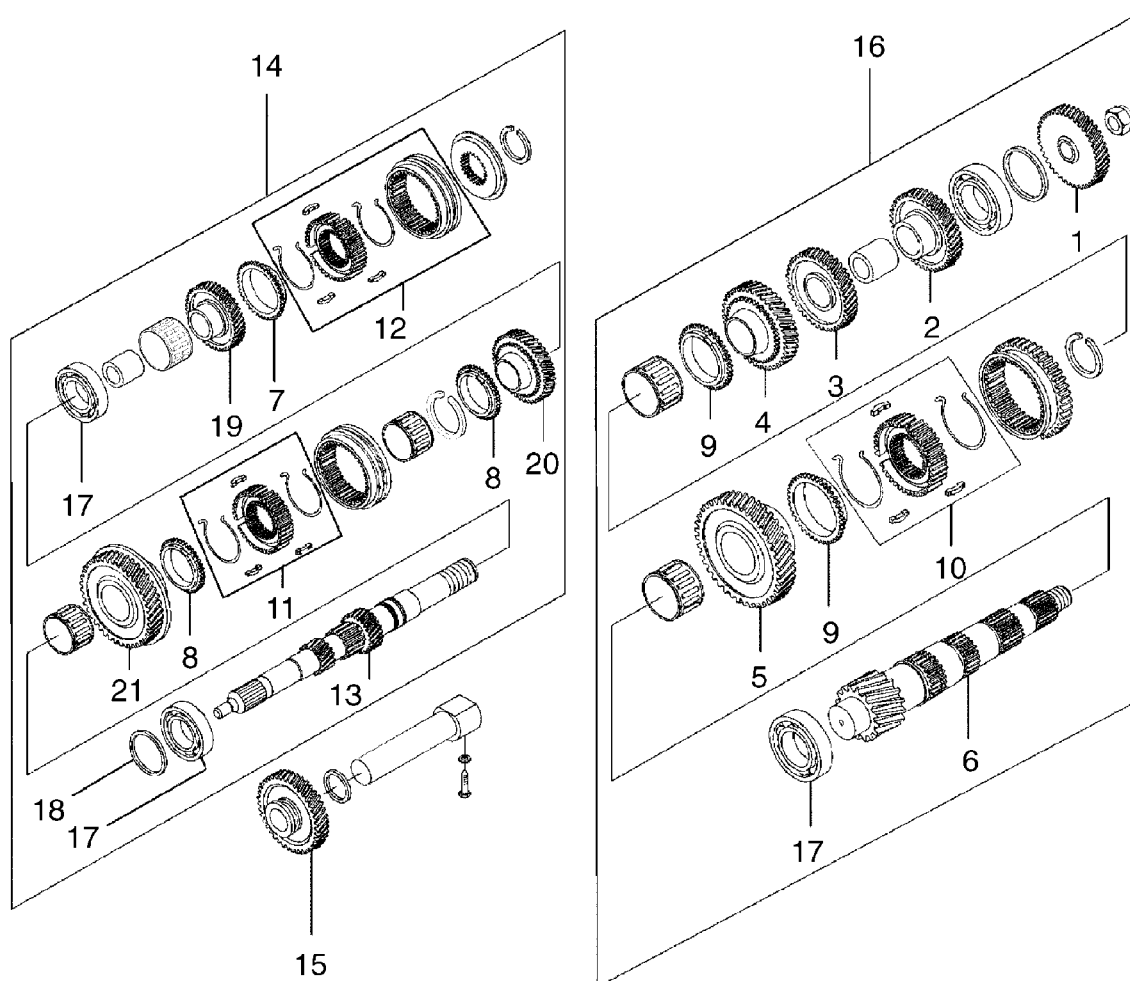


FIVE-SPEED M/T(Y4M) – MANUAL TRANSAXLE (571)					
NO.	OPERATION DESCRIPTION	OPERATION CODE	MODEL		
			S	N	L
1	TRANSAXLE ASSEMBLY – REPLACE INC : Replace clutch release bearing necessary	5710100	3.4	—	—
	TRANSAXLE ASSEMBLY – OVERHAUL INC : Replace clutch release bearing necessary	5710200	6.4	—	—
	TRANSAXLE OIL – REPLACE	5710300	0.4	—	—
2	HOUSING, T/M (LEFT SIDE) – REPLACE	5710400	4.7	—	—
3	HOUSING, T/M (RIGHT SIDE) – REPLACE	5710500	5.1	—	—
4	COVER, T/M RR SIDE – REPLACE	5710600	3.7	—	—
5	PLATE, BEARING – REPLACE	5710700	4.2	—	—



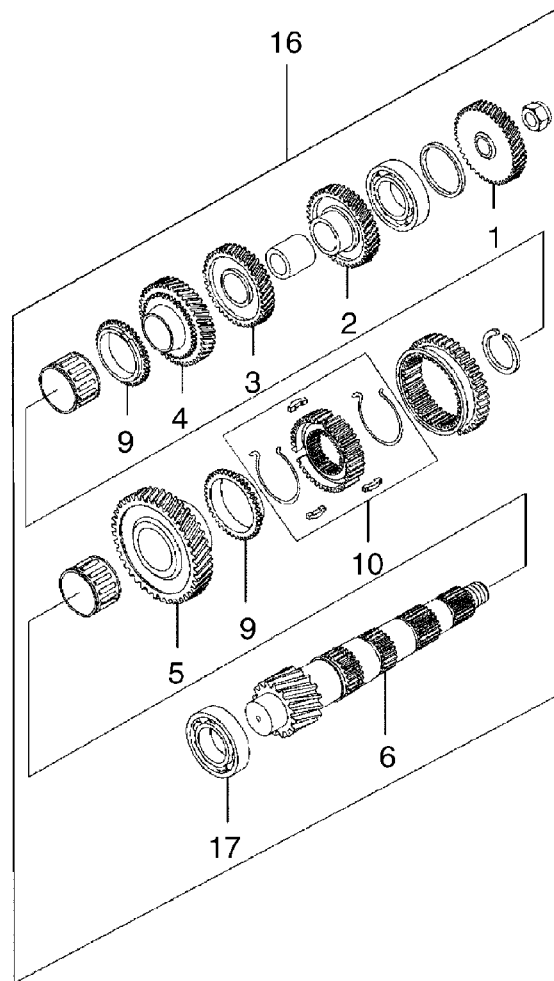
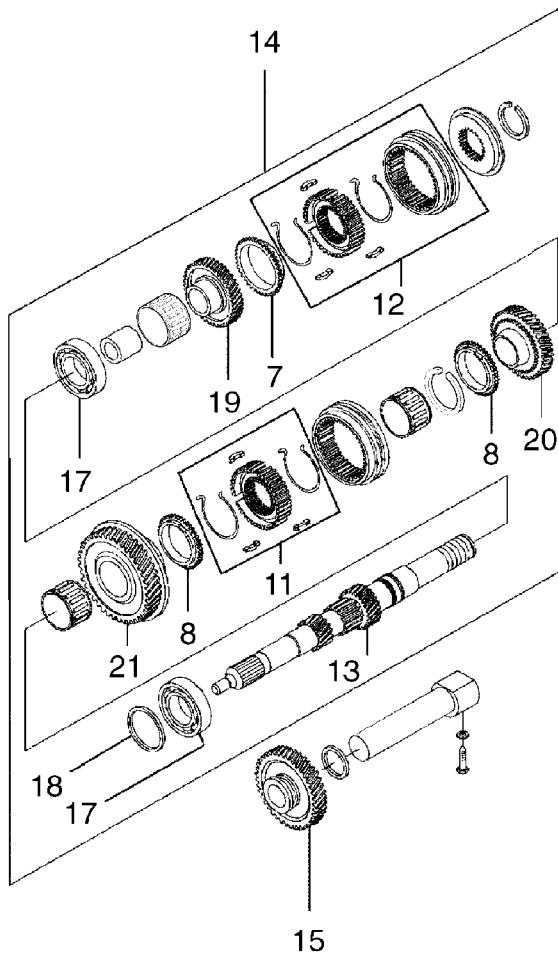
FIVE-SPEED M/T(Y4M) – TRANSAXLE GEAR (572)					
NO.	OPERATION DESCRIPTION	OPERATION CODE	MODEL		
			S	N	L
1	GEAR, 5TH SPEED – REPLACE INC : Shim selection time INC : R&R transaxle and replace clutch release bearing necessary	5720100	4.1	—	—
2	GEAR, 4TH SPEED – REPLACE INC : Shim selection time INC : R&R transaxle and replace clutch release bearing necessary	5720200	4.8	—	—
3	GEAR, 3RD SPEED – REPLACE INC : Shim selection time INC : R&R transaxle and replace clutch release bearing necessary	5720300	4.8	—	—
4	GEAR, 2ND SPEED – REPLACE INC : Shim selection time INC : R&R transaxle and replace clutch release bearing necessary	5720400	4.8	—	—
5	GEAR, 1ST SPEED – REPLACE INC : Shim selection time INC : R&R transaxle and replace clutch release bearing necessary	5720500	4.9	—	—
6	SHAFT, TRANSAXLE COUNTER – REPLACE INC : Shim selection time INC : R&R transaxle and replace clutch release bearing necessary	5720600	5.0	—	—
7	SYNCHRONIZERS (5TH) – REPLACE INC : Shim selection time INC : R&R transaxle and replace clutch release bearing necessary	5720700	3.8	—	—
8	SYNCHRONIZERS (3RD-4TH) – REPLACE INC : Shim selection time INC : R&R transaxle and replace clutch release bearing necessary	5720800	4.9	—	—
9	SYNCHRONIZERS (1ST-2ND) – REPLACE INC : Shim selection time INC : R&R transaxle and replace clutch release bearing necessary	5720900	4.9	—	—
10	GEAR, SLIDING – REPLACE INC : Shim selection time INC : R&R transaxle and replace clutch release bearing necessary	5721000	4.9	—	—

S : KALOS, N : NUBIRA/LACETTI, L : EVANDA



FIVE-SPEED M/T(Y4M) – TRANSAXLE GEAR (572)					
NO.	OPERATION DESCRIPTION	OPERATION CODE	MODEL		
			S	N	L
11	SLEEVE, SHIFT – REPLACE INC : Shim selection time INC : R&R transaxle and replace clutch release bearing necessary	5721100	4.9	—	—
12	SLEEVE, 5TH SPEED SHIFT – REPLACE INC : Shim selection time INC : R&R transaxle and replace clutch release bearing necessary	5721200	3.8	—	—
13	INPUT SHAFT, TRANSAXLE – REPLACE INC : Shim selection time INC : R&R transaxle and replace clutch release bearing necessary	5721300	5.0	—	—
14	INPUT SHAFT ASS'Y, TRANSAXLE – REPLACE INC : Shim selection time INC : R&R transaxle and replace clutch release bearing necessary	5721400	4.7	—	—
15	GEAR, REVERSE IDLE – REPLACE INC : Shim selection time INC : R&R transaxle and replace clutch release bearing necessary	5721500	4.6	—	—
16	COUNTER SHAFT ASS'Y, TRANSAXLE – REPLACE INC : Shim selection time INC : R&R transaxle and replace clutch release bearing necessary	5721600	4.7	—	—
17	BEARING, INPUT SHAFT – REPLACE INC : Shim selection time INC : R&R transaxle and replace clutch release bearing necessary	5721700	4.7	—	—
18	SEAL, INPUT SHAFT OIL – REPLACE INC : Shim selection time INC : R&R transaxle and replace clutch release bearing necessary	5721800	4.7	—	—
19	GEAR, 5TH SPEED (INPUT) – REPLACE INC : Shim selection time INC : R&R transaxle and replace clutch release bearing necessary	5721900	3.8	—	—

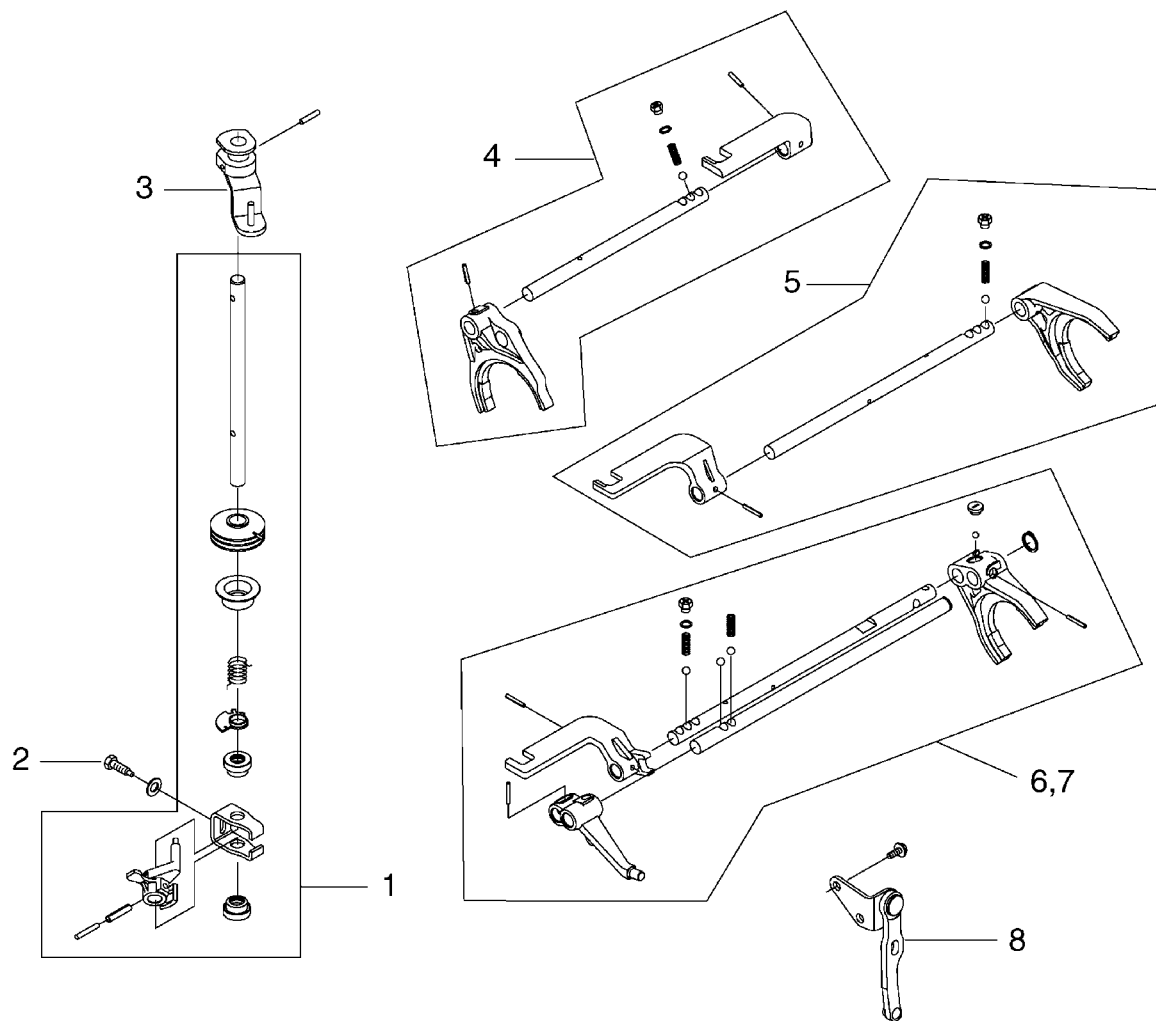
S : KALOS, N : NUBIRA/LACETTI, L : EVANDA



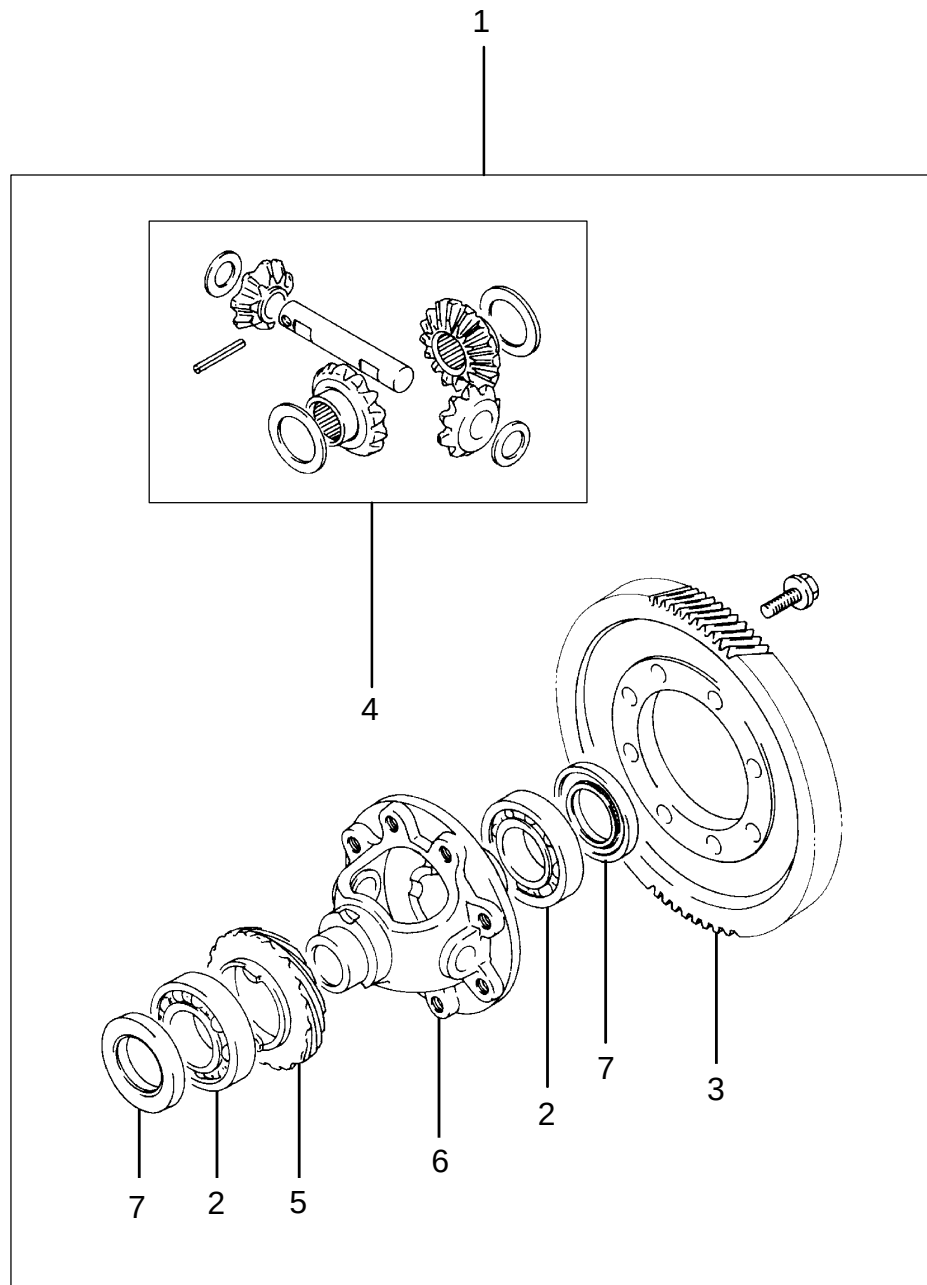
FIVE-SPEED M/T(Y4M) – TRANSAXLE GEAR (572)

NO.	OPERATION DESCRIPTION	OPERATION CODE	MODEL		
			S	N	L
20	4TH GEAR AND/OR BEARING, INPUT – REPLACE INC : Shim selection time INC : R&R transaxle and replace clutch release bearing necessary	5722000	4.8	—	—
21	3TH GEAR AND/OR BEARING, INPUT – REPLACE INC : Shim selection time INC : R&R transaxle and replace clutch release bearing necessary	5722100	4.9	—	—

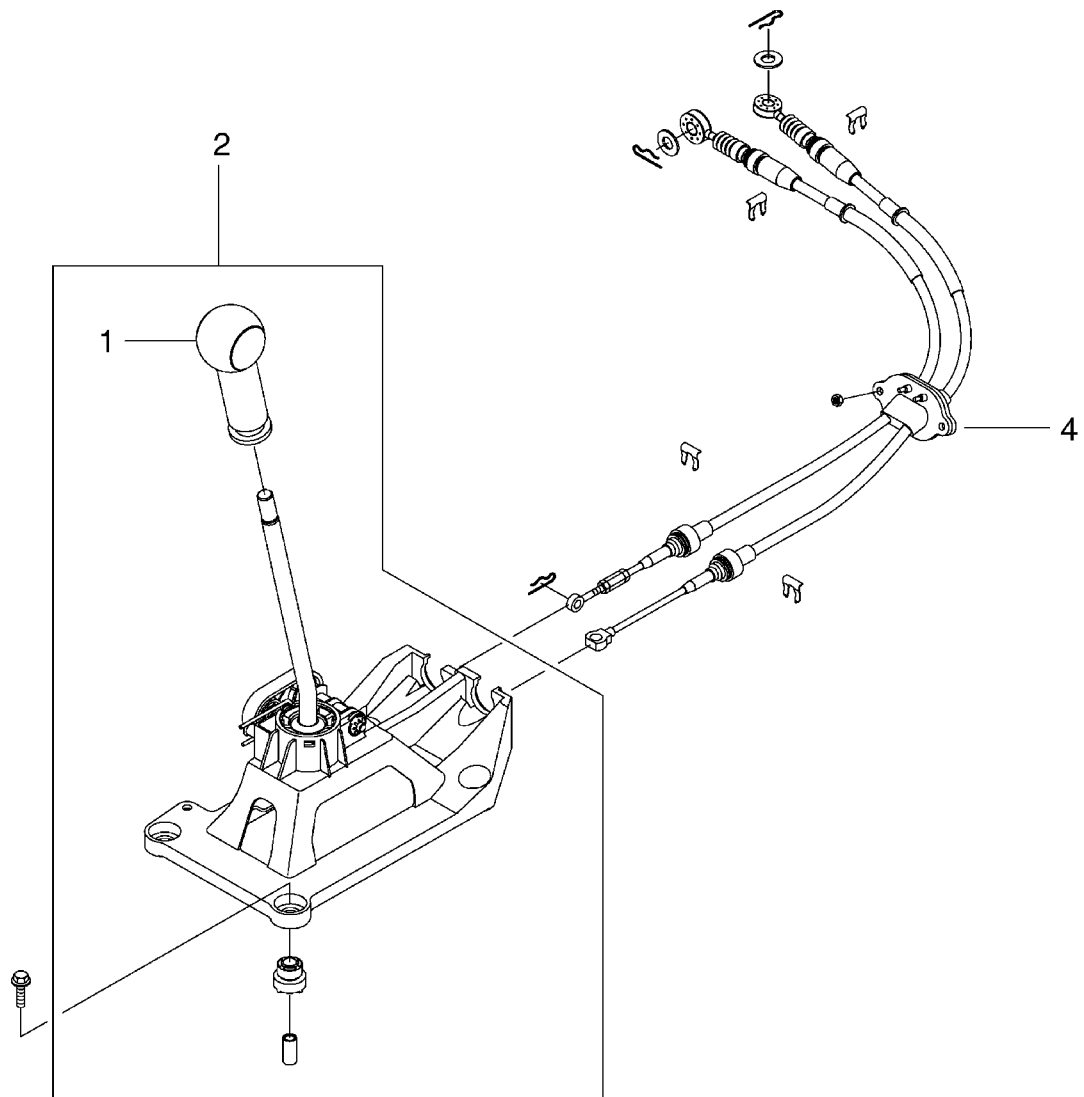
S : KALOS, N : NUBIRA/LACETTI, L : EVANDA



FIVE-SPEED M/T(Y4M) – GEAR SHIFT COVER & FORK (573)					
NO.	OPERATION DESCRIPTION	OPERATION CODE	MODEL		
			S	N	L
1	SHAFT AND / OR LEVER, GEAR SHIFT AND SELECT – REPLACE	5730100	4.7	—	—
2	BOLT, INTERLOCK – REPLACE	5730200	0.3	—	—
3	LEVER, SHIFT – REPLACE	5730300	0.8	—	—
4	FORK AND/OR SHAFT, SHIFT (1ND–2ND) – REPLACE INC : R&R transaxle and replace clutch release bearing necessary	5730400	4.7	—	—
5	FORK AND/OR SHAFT, SHIFT (3RD–4TH) – REPLACE INC : R&R transaxle and replace clutch release bearing necessary	5730500	4.7	—	—
6	FORK AND/OR SHAFT, SHIFT (REVERSE) – REPLACE INC : R&R transaxle and replace clutch release bearing necessary	5730600	4.6	—	—
7	SHAFT, SHIFT FORK (5TH) – REPLACE	5730700	4.8	—	—
8	LEVER, REVERSE GEAR – REPLACE	5730800	4.6	—	—



FIVE-SPEED M/T(Y4M) – DIFFERENTIAL GEAR (574)					
NO.	OPERATION DESCRIPTION	OPERATION CODE	MODEL		
			S	N	L
1	DIFFERENTIAL ASSEMBLY – REPLACE INC : Inner axle oil seal, outer axle oil seal replace INC : R&R transaxle and replace clutch release bearing necessary	5740100	4.7	—	—
2	SIDE BEARINGS – REPLACE INC : Inner axle oil seal, outer axle oil seal replace INC : R&R transaxle and replace clutch release bearing necessary	5740200	4.8	—	—
3	RING GEAR – REPLACE INC : Inner axle oil seal, outer axle oil seal replace INC : R&R transaxle and replace clutch release bearing necessary	5740300	4.8	—	—
4	PINIONS AND SIDE GEARS – REPLACE INC : Inner axle oil seal, outer axle oil seal replace INC : R&R transaxle and replace clutch release bearing necessary	5740400	4.9	—	—
5	SPEEDOMETER GEAR – REPLACE INC : Inner axle oil seal, outer axle oil seal replace INC : R&R transaxle and replace clutch release bearing necessary	5740500	4.8	—	—
6	DIFFERENTIAL HOUSING – REPLACE INC : Inner axle oil seal, outer axle oil seal replace INC : R&R transaxle and replace clutch release bearing necessary	5740600	5.1	—	—
7	SEALS, AXLE (TRANSAXLE) – REPLACE	Right 5740700	1.1	—	—
		Left 5740800	1.1	—	—
		Both 5740900	1.8	—	—



FIVE-SPEED M/T(Y4M) – SHIFT CONTROL (575)

NO.	OPERATION DESCRIPTION	OPERATION CODE	MODEL		
			S	N	L
1	KNOB, GEARSHIFT LEVER – REPLACE	5750100	0.3	—	—
2	CONTROL ASSEMBLY, FLOOR MOUNTED GEARSHIFT – REPLACE	5750200	0.5	—	—
3	BOOT, GEARSHIFT – REPLACE	5750300	0.3	—	—
4	CABLE, GEAR SELECT & SHIFT – REPLACE	5750400	1.0	—	—